



Ring Blank Length (mm) to U.S. Size Conversion Chart

U.S. Size	Metric Size	Thickness of Material in mm (B&S Gauge in parentheses)											
		2.6 (10ga)	2.4	2.2	2.1 (12ga)	2.0	1.8	1.6 (14ga)	1.4	1.3 (16ga)	1.2	1.0 (18ga)	0.8 (20ga)
1	39.0	47.2	46.5	45.9	45.6	45.3	44.7	44.0	43.4	43.1	42.8	42.1	41.5
1 1/2	40.2	48.4	47.7	47.1	46.8	46.5	45.9	45.2	44.6	44.3	44.0	43.3	42.7
2	41.5	49.7	49.0	48.4	48.1	47.8	47.2	46.5	45.9	45.6	45.3	44.6	44.0
2 1/2	42.7	50.9	50.2	49.6	49.3	49.0	48.4	47.7	47.1	46.8	46.5	45.8	45.2
3	44.0	52.2	51.5	50.9	50.6	50.3	49.7	49.0	48.4	48.1	47.8	47.1	46.5
3 1/2	45.2	53.4	52.7	52.1	51.8	51.5	50.9	50.2	49.6	49.3	49.0	48.3	47.7
4	46.5	54.7	54.0	53.4	53.1	52.8	52.2	51.5	50.9	50.6	50.3	49.6	49.0
4 1/2	47.8	56.0	55.3	54.7	54.4	54.1	53.5	52.8	52.2	51.9	51.6	50.9	50.3
5	49.0	57.2	56.5	55.9	55.6	55.3	54.7	54.0	53.4	53.1	52.8	52.1	51.5
5 1/2	50.3	58.5	57.8	57.2	56.9	56.6	56.0	55.3	54.7	54.4	54.1	53.4	52.8
6	51.5	59.7	59.0	58.4	58.1	57.8	57.2	56.5	55.9	55.6	55.3	54.6	54.0
6 1/2	52.8	61.0	60.3	59.7	59.4	59.1	58.5	57.8	57.2	56.9	56.6	55.9	55.3
7	54.0	62.2	61.5	60.9	60.6	60.3	59.7	59.0	58.4	58.1	57.8	57.1	56.5
7 1/2	55.3	63.5	62.8	62.2	61.9	61.6	61.0	60.3	59.7	59.4	59.1	58.4	57.8
8	56.6	64.8	64.1	63.5	63.2	62.9	62.3	61.6	61.0	60.7	60.4	59.7	59.1
8 1/2	57.8	66.0	65.3	64.7	64.4	64.1	63.5	62.8	62.2	61.9	61.6	60.9	60.3
9	59.1	67.3	66.6	66.0	65.7	65.4	64.8	64.1	63.5	63.2	62.9	62.2	61.6
9 1/2	60.3	68.5	67.8	67.2	66.9	66.6	66.0	65.3	64.7	64.4	64.1	63.4	62.8
10	61.6	69.8	69.1	68.5	68.2	67.9	67.3	66.6	66.0	65.7	65.4	64.7	64.1
10 1/2	62.8	71.0	70.3	69.7	69.4	69.1	68.5	67.8	67.2	66.9	66.6	65.9	65.3
11	64.1	72.3	71.6	71.0	70.7	70.4	69.8	69.1	68.5	68.2	67.9	67.2	66.6
11 1/2	65.3	73.5	72.8	72.2	71.9	71.6	71.0	70.3	69.7	69.4	69.1	68.4	67.8
12	66.6	74.8	74.1	73.5	73.2	72.9	72.3	71.6	71.0	70.7	70.4	69.7	69.1
12 1/2	67.9	76.1	75.4	74.8	74.5	74.2	73.6	72.9	72.3	72.0	71.7	71.0	70.4
13	69.1	77.3	76.6	76.0	75.7	75.4	74.8	74.1	73.5	73.2	72.9	72.2	71.6
13 1/2	71.3	79.5	78.8	78.2	77.9	77.6	77.0	76.3	75.7	75.4	75.1	74.4	73.8
14	72.6	80.8	80.1	79.5	79.2	78.9	78.3	77.6	77.0	76.7	76.4	75.7	75.1